

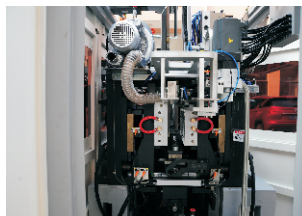


机器特点 FEATURE



加热瓶座采用小节距，比常规节能50%以上。

Spindle chain small pitch saving more than 50% power compare with other machine.



合模机结构采用凸轮联动，无链板销轴体积小，使用寿命长。

Mould closing adopts CAM linkage, no chain plate pin shaft make it small volume and long life.



高速精密吹气阀组达到高产能要求，使用寿命长。

High speed precision blowing valve set make high output with long life.



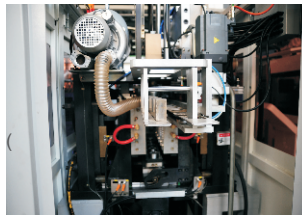
采用连续加温，全伺服控制。灯管控制采用智能调节器，并装有相位缺相保护和压力检测系统。

Using continuous heating full servo control. The lamp use intelligent regulator and also equipment with phase missing protection and pressure detection system.



采用伺服电机拉伸精准，调节方便。

Stretch by servo motor, more precision and easy to adjust.



取坯采用硬爪，永不磨损，加风泵风送可直接连接灌装机，提供连接光电检测开关输出点插座。

Using hard chaw to catch preform and bottle noware with long life. The bottle can transfer to filling machine directly with air conveyor, provide the output point socket of the photoelectric detection switch.

主要技术参数

MAIN TECHNICAL FEATURES

DEMARK

项目 ITEMS		UNIT	SML4	SML6	SML8	
理论产量 THEORETICAL OUTPUT	瓶/小时	Bottles/hour	6500-7200(500ml) 5000-5500(1500ml)	9500-10000(500ml) 7000-8000(1500ml)	12000-14500(500ml) 9500-10500(1500ml)	
	成型规格 MOLDING					
	模具行程	Mold Stroke	mm	130	130	
	拉伸杆行程	Stretch Rod Stroke	mm	330	330	
	底模行程	Bottom Mold Stroke	mm	45	45	
	模腔数	Number Of Cavities	pcs	4	6	
	模腔间距	Cavity Spacing	mm	114.3	114.3	
瓶型规格 BOTTLE	瓶子最大容量	Max. Capacity	L	1.5	1.5	
	瓶口最大外径	Max. Neck Diameter	mm	40	40	
	瓶身最大外径	Max. Body Diameter	mm	100	100	
	瓶身最大高度	Max. Bottle Height	mm	300 (支承环以下 Below The Support Ring)		
	瓶胚最大高度	Max. Height Of Preform	mm	150	150	150
电力规格 ELECTRICAL POWER	加热箱数量	Number Of Heating Boxes	pcs	6	8	
	加热箱灯管数量	Number Of Heating Box Lamps	pcs	9	9	
	最大加热功率	Max. Heating Power	KW	135	180	
	装机总功率	Total Installed Power	KW	160	207	
	实际耗电量	Actual Power Consumption	KW	90-110	105-140	
	电压/频率	Voltage/Frequency	V/HZ	380/50	380/50	
空压规格 AIR SYSTEM	工作低压力	Working Low Pressure	bar	8	8	
	低压耗气量	Low Pressure Air Consuming	L/min	1500	2000	
	吹瓶高压压力	Blowing High Pressure	bar	35	35	
	高压耗气量	High Pressure Air Consuming	L/min	7000	10000	
冷冻水规格 CHILLED WATER	冷水机压力	Chiller Pressure	bar	4-6	4-6	
	温度范围	Temperature Range	°C	10-12	10-12	
	消耗量	Chilled Water Consumption	L/min	80	100	
机器规格 MACHINE	机台尺寸	Size(LxWxH)	M	5x2.3x3.9	7x2.3x3.9	
	机台重量	Weight	T	9	12	

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